

# Rocathaan Primer C

## Description and application

Rocathaan Primer C is a 2-component, solvent-free, highly reactive primer based on polyurethane. This primer is suitable for mineral surfaces.

In addition to applying with a brush, roller or airless spraying, this primer can also be applied by using of hotspray technology

## Article number and packaging

11015-4	3,95 kg set
11015-8	7,90 kg set
11015-20	38,60 kg set
11015-200	436 kg set

## Properties

Can be applied with a brush, roller, airless or hotspray technology.

## Adhesion strength

- Concrete adhesion > 3,5 – 4,5 MPa
- Metal adhesion > 2,5 – 3 MPa

## Properties liquid product

Colour	Brown/yellow
Density	1,03 kg/l mixed product
Volume solids	>98%
Shelf life	At least 12 months after the date of production, if stored cool in unopened packaging and protected against frost.

## Application information

Method	Brush, roller, airless, hotspray	
Usage	0,15 – 0,30 kg/m <sup>2</sup> /layer <i>Surface dependent</i>	
Mixing ratio	1 : 1 in volume	
Potlife**	Approx. 25 minutes	
Application temp.	Surface	+5 and +30 °C
	Product	+10 and +25 °C
Recoat time*	Min. 2 hours	Max. 24 hours
Dilution	Not permitted	
Cleaning agent	Roca Cleaner R5518 (equipment)	

The times and values given are approximate and are affected by fluctuating surface and environmental conditions such as (product)temperature, relative humidity and layer thickness.

\* At 20 °C and 65% RH surface.

\*\* At 1 kg and 20 °C product.

## Mixing instructions

### Application by hand or airless

2-component products must always be mechanically mixed, preferably with a continuously adjustable mixing machine on low speed (300 – 400 RPM) or other suitable mixing equipment. Use a clean mixing rod which matches the size of the container. Mixing too fast and too long should be avoided in order to minimise air entrapment.

First mix component A until it is a homogenous mixture. Add component B (completely drained or scraped) to component A and mix at least 2-3 minutes until it is a homogenous mixture. To exclude unmixed materials (bottom/sides) are processed, transfer the mixture to a clean mixing bucket/tub and mix again.

When using additives such as quartz sand or the like, only add when the mixture is a homogenous mixture. After adding, please mix thoroughly again.

When mixing parts, both components must be mixed separately and carefully and weighed accurately.

### Mechanical processing using hotspray

Spraying temperature	: 65 °C
Spraying pressure	: 140 bar
Mixing chamber	: 2020 of 2222 wide or flat nozzle

### Notes during application

2-component products may only be applied when the relative humidity is less than 85%. The minimum product and surface temperature is +5 °C and the temperature of the surface to be treated and the uncured product must be 3 °C above the dew point. See the dew point table.

Condensation on the surface reduces the adhesion.

The curing process occurs more quickly at higher temperatures and slower at lower temperatures. The potlife is partly dependent on the product temperature.

### Surface and circumstances

The surface must be clean and free of grease. All loose components must be removed. Concrete must be at least 28 days old. Any cement skin must be removed. Monolithic floors must be sanded and any dust must be removed.

The primer must be dry before any second layer of primer is applied. Special attention should be paid to uneven surfaces because of the risk of puddles.



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## Moisture content surface

- cement-bound : < 4% CM (parts by weights)
- plaster-bound : < 0,5% CM (parts by weights)

For detailed information regarding pre-treatment of the surfaces, please see the "surface pre-treatment" information sheet.

## Important

Projects and applications can vary greatly. Always contact your supplier if you have doubts about a certain application, choice of material or surface treatment.

All the technical information given in this technical information sheet is based on laboratory tests. Information can change, depending on the conditions.

## Legal notification

The information and, in particular, the recommendations concerning the application and final use of Prokol products is issued in good faith based on Prokol's current knowledge and experience of products that are correctly stored, handled and applied under normal conditions.

In practice, the differences in materials, surfaces and local conditions are such that no guarantee can be given concerning the marketability or suitability for a certain objective, nor can any liability arise from any legal relationship based on this information, nor from any written recommendations or other advice that is given. The property rights of third parties must be respected.

Prokol guarantees that its products are free from manufacturing faults. Multi-component products are a finished product once the components have been mixed and processed. When mixed and processed correctly, the product will achieve the specifications given. Prokol can only guarantee the product when surfaces are processed and pre-treated correctly.

All orders are accepted under the current sales and delivery conditions. Users must always refer to the most recent product safety information sheet and product information sheet for the product concerned.

Copies of the most recent editions are provided upon request and are available at [www.prokol.com](http://www.prokol.com).

The publication of this product information sheet makes all previous product information sheets for this product invalid.

- \* At 20 °C and 65% RH surface.
- \*\* At 1 kg and 20 °C product.



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