

# Rocapox Flooring WD-600 TR

## Description and application

Rocapox Flooring WD-600 TR is a satin, transparent, waterborne epoxy coating. This product is saponification resistant, easy to apply and based on specially selected epoxy combinations.

This floor coating is suitable as a binder to make cement-based floors dust-free and as an universal floor coating for warehouses, workshops, garages etc. Very suitable for surfaces where a slight degree of liquid barrier and/or good cleanability is required.

This product can be applied in almost every space because it is waterborne. Rocapox Flooring WD-600 TR is chemical resistant.

## Article number and packaging

16266-5 5 kg set

## Properties

- Vapor-open
- Non-saponifiable
- Wear-resistant and (somewhat) scratch resistant
- Somewhat chemical resistant
- Easy to clean
- Does not soften at high temperatures <60 °C
- Over time, a slight discoloration may occur which is common for epoxy products

## Properties liquid product

Colour	Transparent
Finish	Satin mat
Density	1,35 kg/l mixed product
Flash point	> 80 °C
Volume solids	Approx. 58%
Shelf life	At least 12 months after the date of production, if stored cool in unopened packaging and protected against frost.

## Application information

Method	Brush, lint free roller
Usage	0,15 – 0,25 kg/m <sup>2</sup> /layer <i>Depending on the desired result and structure of the surface.</i>
Mixing ratio	840 gram A : 160 gram B
Potlife**	Approx. 60 minutes
Application temp.	+12 and +30 °C
Walkable*	After 16 hours
Dust dry*	After 3 hours
Recoat time*	After 16 hours

Chemical resistant\* After 7 x 24 hours

Water resistant\* After 7 x 24 hours

Mechanical resistant\* After 3 x 24 hours

Dilution Tap water (max. 5%)

Cleaning agent Tap water

The times and values given are approximate and are affected by fluctuating surface and environmental conditions such as (product)temperature, relative humidity and layer thickness.

If Rocapox Flooring WD-600 TR is applied on a scattered surface (e.g. quartz), it is desirable for aesthetic reasons to apply the coating in two layers.

It is important that Rocapox Flooring WD-600 TR is applied in thin layers because thicker layers make it difficult for the water to evaporate. This can lead to ridges and unevenness.

Preferably apply the coating with a lint free fur roller 25 – 50 cm. Then roll again within 20 minutes with a 50 cm wide lint free fur roller, overlapping and roll in 1 direction.

## Mixing instructions

2-component products must always be mechanically mixed, preferably with a continuously adjustable mixing machine on low speed (300 – 400 RPM) or other suitable mixing equipment. Use a clean mixing rod which matches the size of the container. Mixing too fast and too long should be avoided in order to minimise air entrapment.

First mix component A until it is a homogenous mixture. Add component B (completely drained or scraped) to component A and mix at least 2-3 minutes until it is a homogenous mixture. To exclude unmixed materials (bottom/sides) are processed, transfer the mixture to a clean mixing bucket/tub and mix again.

When using additives such as quartz sand or the like, only add when the mixture is a homogenous mixture. After adding, please mix thoroughly again.

When mixing parts, both components must be mixed separately and carefully and weighed accurately.

## Notes during application

The ambient and surface temperature shouldn't be lower than 12 °C. Condensation on the surface reduces the adhesion.

\* At 20 °C and 65% RH surface.

\*\* At 1 kg and 20 °C product.



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2-component products may only be applied when the relative humidity is less than 85%. The minimum surface temperature is 12 °C and the temperature of the surface to be treated and the uncured product must be 3 °C above the dew point. See the dew point table.

## Surface and circumstances

The surface must be clean and free of grease. All loose components must be removed. Monolithic floors must be sanded and any dust must be removed. Steel needs to be sanded and preferably blasted. Sa 2,5. dust-free blasting or diamond sanding for power-floated surfaces.

### Moisture content surface

- cement-bound : < 4% CM (parts by weights)
- plaster-bound : < 0,5% CM (parts by weights)

## Concrete

The concrete must be healthy, dry, grease-free and load-bearing and at least 28 days old. The concrete moisture content may be max. 4% and the temperature should be at least 12 °C. Provide the surface with a suitable primer if necessary. In certain cases, an anti-corrosion primer may be necessary.

Surfaces with dirt pickup, cement, sludge or loose sand-cement screeds (e.g. bomb ice) can be removed, for example by blasting and making the surface dust-free.

Clean contaminated and greasy surfaces (oil and grease), preferably with a steam cleaner, using a suitable cleaning agent. If this does not result in a clean, load-bearing surface, blasting and, in certain cases, milling should be performed.

Repairs and equalizations must be carried out professionally with the appropriate products, also with regard to the finishing layer. Any expansion joints in the surface may not be concealed, but must retain their function.

The load-bearing capacity of the synthetic floor depends on the compressive strength of the cement-bound screed and can never be absorbed by a flooring system.

## Already existing and treated work:

Roughen old 2-component layers by blasting or sanding and apply a suitable primer. Check old coating layers for possible detachment. If in doubt, always set up a test area and consult your supplier.

## Important

Projects and applications can vary greatly. Always contact your supplier if you have doubts about a certain application, choice of material or surface treatment.

All the technical information given in this technical information sheet is based on laboratory tests. Information can change, depending on the conditions.

## Legal notification

The information and, in particular, the recommendations concerning the application and final use of Prokol products is issued in good faith based on Prokol's current knowledge and experience of products that are correctly stored, handled and applied under normal conditions.

In practice, the differences in materials, surfaces and local conditions are such that no guarantee can be given concerning the marketability or suitability for a certain objective, nor can any liability arise from any legal relationship based on this information, nor from any written recommendations or other advice that is given. The property rights of third parties must be respected.

Prokol guarantees that its products are free from manufacturing faults. Multi-component products are a finished product once the components have been mixed and processed. When mixed and processed correctly, the product will achieve the specifications given. Prokol can only guarantee the product when surfaces are processed and pre-treated correctly.

All orders are accepted under the current sales and delivery conditions. Users must always refer to the most recent product safety information sheet and product information sheet for the product concerned.

Copies of the most recent editions are provided upon request and are available at [www.prokol.com](http://www.prokol.com).

The publication of this product information sheet makes all previous product information sheets for this product invalid.

- \* At 20 °C and 65% RH surface.
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