

Primer table

	Pre-treatment								Primer type												2025
	Degrease, remove loose particles & let dry	Roughen & dedusting	(Diamond)Sanding & dedusting	Remove top layer & dedusting	Blasting(steel Sa 2,5/90) & dedusting	Wet cleaning, degreasing & let it dry	TX Adhesion Promotor	Mandatory adhesion test	Rocapox Primer GV-M	Rocapox Primer GV-M TX	Rocapox Primer ELT	Rocapox Resin 100	Rocapox Resin 100-TX	Rocapox Epoxy Gel	Rocapox Screed	Rocathaan Primer SG4	Rocathaan Primer UNI	Rocathaan Primer UNI-RW	Rocathaan Primer OV	ProFast Primer RW	
Surface																					
Anhydrite			①						Opt		✓	Opt									
Asphalt					①	①															
Aluminium new	①		②				③										✓		✓	✓	
Aluminium corroded	①						②										✓			✓	
Concrete					①				✓			✓		Opt	Opt					✓	
Plywood with melamine coating	①			②					✓			✓									
Bitumen (+6 months old)	①																✓				
EPDM								①													
Glass							①						✓				✓			✓	
Hardwood								①		✓											
Sheet material	①											✓				✓					
Soft wood	①											✓				✓					
Existing synthetic layers		①	②																	✓	
Copper neww nieuw		①				②			✓			✓								✓	
Copper corroded	①								✓			✓								✓	
Polyester		①							✓			✓								✓	
PVC*								①													
Stainless steel		①					②					✓									
Steel					①		②											✓		✓	
Tiles glazed			①				②					✓								Opt	
Tiles unglazed	①						②						✓								
Electrolytically galvanised steel	①	②					③										✓				
Hot-dip galvanised steel	①	②					③										✓				
Corroded galvanised steel	①								✓								✓			✓	
Sand cement			①						✓						Opt					✓	
Zinc new	①	②					③		✓								✓			✓	
Zinc corroded	①						②		✓								✓			✓	

Explanation

- ① First pre-treatment
- ② Second pre-treatment
- ③ Third pre-treatment
- Opt Optional second when necessary
- ✓ Suitable primer. Choice depending on situation

Basic conditions:

The surface needs to be always clean, dry, without loose parts and free of grease. Check always the compatibility with cleaning products. This table is only a guide. No right can be claimed based in this. In case of doubt please contact your contact person.

* As long as a UV filter is present, only limited adhesion will occur.



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