

# Primer table

	PRETREATMENT	Degrease & Dry	(Diamond)Sanding & Dedusting	Remove top layer & Dedusting	Blasting (steel Sa 2,5/90) & Dedusting	Wet cleaning, degreasing & Dry	TX Adhesion Promotor	Apply adhesions test	TYPE PRIMER	Rocapox Primer GV-M	Rocapox EP Primer ELT	Rocapox Resin 100	Rocapox Epoxy gel	Rocapox Screed	Rocathaan Primer SG4	Rocathaan Primer UNI	Rocathaan Primer UNI-RW	Rocathaan Primer OV	ProFast Primer RW
SUBSTRATE																			
Anhydrite			VB1							OIN	✓	OIN							
Asphalt					VB1	VB1												✓	
Aluminium new		VB1	VB2				VB3									✓			✓
Aluminium corroded		VB1					VB2									✓			✓
Bitumen																✓			
Ceramic tiles		VB1		VB2			VB3		✓		✓								
Concrete					VB				✓		✓	OIN	OIN						✓
Concrete plywood		VB1		VB2					✓		✓								
Galvanized electrolytic		VB1	VB2				VB3									✓			
Galvanized hot-dip		VB1	VB2				VB3									✓			
Galvanised corroded		VB1							✓		✓					✓			✓
Hardwood (make a test)								VB1							✓				
Koper new			VB1				VB2		✓		✓					✓			✓
Koper corroded		VB1							✓		✓					✓			✓
Existing synthetic layers		VB1	VB2													✓			✓
Polyester		VB1	VB2						✓		✓					✓			✓
Polyester spotrepair		VB1	VB2									✓							
Spruce		VB1													✓				
Steel		VB1			VB2												✓		✓
Sand cement			VB1						✓		✓		OIN						✓
Wood sheet material		VB1													✓				
Zinc new			VB1				VB2		✓		✓					✓			✓
Zink corroded			VB1				VB2		✓		✓					✓			✓

#### Explanation:

VB1 First pre-treatment  
 VB2 Second pre-treatment  
 VB3 Third pre-treatment  
 OIN Optional when necessary  
 ✓ Suitable primer. Choice depending on situation.

#### Basic conditions:

The surface needs to be always clean, dry, without lose parts and free of grease. Check always the compatibility with cleaning products. This table is only a guide. No right can be claimed based in this. In case of doubt please contact your contact person.



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